

## CASTER KIT FITTING INSTRUCTIONS

### kit:

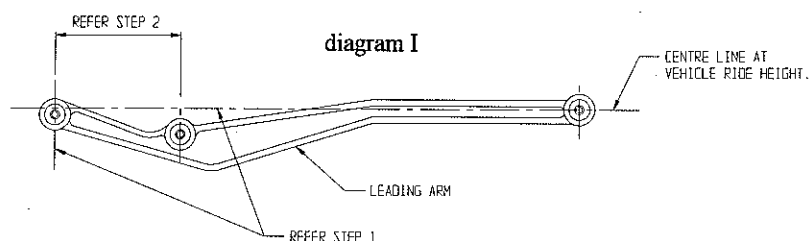
4 steel outer eccentric bushes filled with 70 duro polyurethane

### tools required:

Garage press

Torque wrench & suitable spanners & sockets

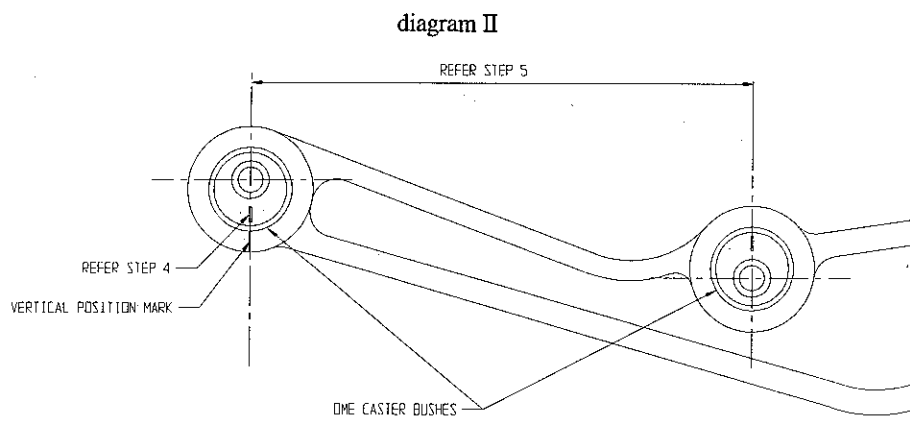
1. After raised suspension system has been fitted, and while vehicle is on a flat surface mark the vertical and horizontal positions through the centre of the two front original bushes on each leading arm, diagram I.



2. Note down the measurement between the centre of the two front eyes on each arm.

3. Remove front leading arms from vehicle and press out the two front bushes of each arm.

4. Align the OME caster kit bush in the front hole of the leading arm ensuring the engrave mark on the bush is pointing **DOWN** toward the previously marked vertical line. Press bush into leading arm, diagram II.



5. Install the second bush by positioning the bush pin centre at the same centre spacing previously taken from the original bush centres in 2. above.

**Note:** The engraved mark on the OME caster kit bush must face **UPWARD**, diagram II.

6. Refit leading arms and torque retaining bolts to manufacturer's specification.